

GENERAL INSTRUCTIONS:

- Supplier to ensure correct revision level drawing for production. Contact Stanley Black & Decker Purchasing Department for latest revision level drawing.
- Contact SBD Graphic Design for original artwork, color standards and corporate guidelines.
- All materials must comply with SBD engineering specifications document number ES100118. Copies of this document may be obtained from the SBD purchasing agent that has placed the purchase order with your company.
- Abrasion resistance of printed corrugated materials must meet specifications outlined in SBD engineering specifications document number ES100166.
- Artwork pictured on this drawing is for reference purposes only. Where variations between drawing and original artwork exist, the Illustrator artwork file is the controlling document for graphical representation only. **SEE DIELINE FOR MATERIAL SPECIFICATIONS.**
- Proofs of all revisions that affect artwork and all new color formulations must be submitted to SBD Graphic Design for approval prior to making production parts, see EP-1006.
- Remove die cut slugs.

PRINTING PROCESS:

LITHOGRAPHY (OFF-SET) ROTOGRAVURE
 DIRECT PRINT (FLEXO) DIGITAL PRINT
 PRE-PRINT (HIGH END FLEXO) SILK SCREEN
 OTHER

VARNISH/COATING:

UV VARNISH
 PP-LAMINATION
 AQUEOUS
 SKIN CARD ADHESIVE COATING
 BLISTER HEAT SEAL COATING
 NO COATING
 OTHER

FINISH/APPEARANCE:

HIGH GLOSS STANDARD GLOSS MATTE
 OTHER

BAR CODE:

UPC-A EAN-13
 ITF-14 (INTERLEAVED 2 OF 5)

ALL BAR CODES MUST COMPLY WITH EP138, THE SUPPLIER IS RESPONSIBLE FOR AN ACCEPTABLE BAR CODE SCAN.

Bar codes may require distortion for equipment processing in order to obtain an acceptable scan. A minimum size of 100% UPC-A bar code is required. This bar code must comply with the (UCC) uniform code council tolerances. In addition to the (UCC) spec., Stanley Black & Decker requires a minimum acceptable rating of an American National Standards Institute (ANSI) specification grade of "A, B or C".

COLOR VARIATIONS:

DIELINE

PACKAGE SPECIFIC INKS:

- CYAN
- MAGENTA
- YELLOW
- BLACK
- PMS STA003 C
- PMS STA004 U

NOTES:

1. All colors listed on this print are to be held after all processes of manufacturing have been completed.
2. All colors to be permanent ink.

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StanleyBlack&Decker

DIELINE FILE NAME:

